

Matreial Data Sheet

技术数据表

NFD Composite Material (Jiangsu) Co., Ltd

Tepla® T3000 TC I

Material Description:

Tepla ® T3000 TC I is a unreinforced Liquid Crystal Polymer (LCP) product.Characteristics include:Thermally Conductive Electrically Insulative.

Electrically Insulative.				
General				
Material Status	 Commercial: Active 			
Availability Features	Asia Pacific		 North America 	
	• Europe		 Latin America 	
	Middle East		Africa	
	Thermally Conductive		Electrically Insulative	
	Self-Reinforced		Chemical Resistant	
	Weather Resistant		Anti-Radiation	
	Flame Retardant		Corrosion Resistant	
RoHS Compliance	RoHS Compliant			
Processing Method	Injection Molding			
Physical Properties	Typical Value		Te	est Method
Specific Gravity	2.7	g/cm ³	, i	ASTM D792
Molding Shrinkage (3.2mm)	0.4	%	,	ASTM D955
Mechanical Properties	Typical Value	Unit	To	est Method
Tensile Modulus	13500	MPa		ASTM D638
Tensile Strength	65	MPa		ASTM D638
Tensile Elongation	0.6	%		ASTM D638
Flexural Modulus	12800			ASTM D790
Flexural Strength	92			ASTM D790
riexarai strengtii	32	IVII G		TOTIVI DI 30
Impact Properties	Typical Value			est Method
Notched Izod Impact (3.2mm)		J/m		ASTM D256
Unnotched Izod Impact (3.2mm)	135	J/m	A	STM D4812
Flammability	Typical Value	Unit	Te	est Method
Ignition Resistance ¹	V 0		^	CTM D2001
Flammability	V-0		A	STM D3801
Electrical Propertie	Typical Value	Unit	T	est Method
Volume Resistivity		ohm.cm		ASTM D257
volume resistivity	, 1112	011111.0111		TOTIVI DEGI
Thermal Properties	Typical Value	Unit	Te	est Method
Deflection Temperature Under Load	241	%0		ASTM D648
1.8MPa	241	C	<i>'</i>	43 I WI D046
Thermal Conductivity	1.6	\//(m K)		CTM F1E20
Through-plane	1.0	W/(m.K)	A	STM E1530
CLTE				
Flow Direction	1.70E-05	$/\mathbb{C}$		ASTM E831
Transverse Direction	6.90E-05	/℃		ASTM E831
Processing Information	Typical Value	Unit		
Injection Pressure	82.7 to 124	MPa		
Melt Temperature	332 to 365	°C		
Mold Temperature	66 to 120	$^{\circ}$		
Drying Temperature	149	$^{\circ}$		
Drying Time	8			
Drying fillic		111		

Dew Point -29 ℃

NOTES:Desiccant Type Dryer Required.

¹This rating is not intended to reflect hazards of this or any other material under actual fire conditions.

NFD ADVANCED COMPOSITES

Tepla® T3000 TC I

CAUTION/警告!

Before using, read the Molding Guide, Material Safety Data Sheets, and Bulletins available from NFD Advanced Composites Sales offices and Distributors supplied to your company. Caution! During drying, purging and molding, small amounts of hazardous gases and/or particulate matter may be released. These may irritate eyes, nose and throat. Use adequate local exhaust ventilation during thermal processing. To prevent resin decomposition, do not contaminate the resin or exceed the recommended melt temperature or hold-up time. Avoid inhalation or skin and eyes contact. Sweep up and dispose of spilled resin to eliminate slipping hazard. 在使用之前,请阅读NFD公司销售办事处和经销商提供给贵公司的材料成型指南、材料安全数据表和公告。警告!在干燥、吹扫和成型过程中,少量有害气体或颗粒物质可能会在被释放,这些可能会刺激眼睛,鼻子和喉咙。热处理过程中请注意做好排气通风工作。为防止树脂分解,请勿污染树脂或超过我们为您推荐的熔融温度或时间。请避免吸入或与皮肤、眼睛等接触。清扫和处理溢出的树脂,以消除滑到的危险。

LEGAL NOTICES/法律声明

The figures indicated here are approximate values. They may be affected by different factors, and the user is not released therefore from the obligation of performing checks and trials of his own. The values indicated here have been compiled on the basis of current tests and findings. Any legally binding guarantee of certain properties, or any suitability for a specific application can not be inferred from the present data. For detailed production regulatory information, contact customer service.

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